

S T R E N G T H E B Y D I V E R S I T Y

# The doors of **MOHAWK**

ARCHITECTURAL • COMMERCIAL • INSTITUTIONAL



**MOHAWK**  
FLUSH DOORS

A  *Masonite* COMPANY

[www.mohawkdoors.com](http://www.mohawkdoors.com)

# WELCOME TO THE FAMILY OF MOHAWK PRODUCTS

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On behalf of all Mohawk employees and associates, we would like to welcome you to our family of wood door products. For more than 50 years, Mohawk has been the product of choice for Institutional, Commercial, and Architectural applications. We take great pride in providing not only the highest quality of doors, but the support and service before, during, and after the sale. Mohawk markets its products to the industry through a network that includes over 100 field representatives. Our inside and outside sales staffs are highly trained to assist customers with a helping hand through every step of the ordering process.

As a division of Masonite International, one of the world's largest door manufacturers, Mohawk has benefited greatly by utilizing the experience, innovation, and technical support Masonite has to offer. In support of our door manufacturing operations, Mohawk has access to, and works closely with, our (Masonite owned) Coates Technical Center. This research center is host to dozens of scientists and technical assistants dedicated to the advancement of product testing and innovation. Customers have every assurance that with each Mohawk product purchased, a team of experts have burned, twisted, pulled, and slammed each component within our doors to ensure the best possible performance.

For years, Mohawk has led the industry in supplying products for the most demanding openings. We are committed to being the best provider of door products in the eyes of our Customers, our Employees, and our Competitors. We welcome your patronage and sincerely appreciate your consideration of Mohawk Flush Doors.

Respectfully yours,

The Senior Management Team  
Mohawk Flush Doors

## Mohawk takes a leading role in obtaining LEED credits:

The Leadership in Energy and Environmental Design rating system has been established and published by the United States Green Building Council to promote and improve the overall performance of buildings with respect to general health of the inhabitants with minimal impact on the environment. A 69 point LEED program has been developed to identify key areas of awareness in the construction materials within a building. Of these 69 points, Mohawk manufactures doors that can contribute to 6 of these items. They are:



LEED CREDIT	LEED NC v 2.2/V3	LEED NC v 2.1
<i>Materials and Resources</i>		
MR 4.1 – Recycled Content	X	X
MR 4.2 – Recycled Content	X	X
MR 5.1 – Regional Resources	CONSULT FACTORY	
MR 5.2 – Regional Resources	CONSULT FACTORY	
MR 6 – Rapidly Renewable	X	X
MR 7 – Certified Wood	X	X
<i>Indoor Environmental Quality</i>		
EQ 4.4 – No added Urea Formaldehyde	X	X

It is important to note that these are credits that encompass the entire scope of the project. Wood doors can help contribute to these credits; but likely do not constitute enough value of the project to assure that the requirements are completely satisfied.

With the ever increasing demand in specified “Green” building programs, Mohawk leads the industry with the widest variety of products to support various initiatives. Mohawk was one of the first door companies on the scene to support environmental doors. In fact, our doors can be found in the original U.S. Green Building Council headquarters located in Washington, DC.

We continually expand our construction, procurement, and component options to support LEED (Leadership in Energy and Environmental Design), SPiRiT (Sustainable Project Rating System), Green Globes, GBI (Green Building Initiative), as well as individual local and regional environmental building programs. Mohawk maintains the appropriate certifications to provide the necessary documentation for compliance. Our certifications include: FSC (Forest Stewardship Council) Chain of Custody at both 70% and 100% levels, SCS (Scientific Certification Service) for recycled material, and SFI (Scientific Forest Initiative). Mohawk’s “Green” doors provide the maximum opportunity to meet environmental requirements.



## 5 - PLY COMMERCIAL SERIES



**Hollow Core**  
5"-7" Honeycomb Flexigrid.  
1 1/4" Stiles and Rails prior  
to trimming.



**Commercial Hollow Core**  
Approximately 2-1/2" Honeycomb  
Flexigrid. 2 -1/2" Softwood Stiles and  
Rails-prior to trimming.



**Hollow Core Bifolds**  
2-Door, 4-Door, Hollow Core,  
and Solid Core, packaged with  
Johnson 1825 (HC) and Johnson  
100 (SC) series hardware.



**Standard Particle Core**  
LD-1 28-30lb. Produced from  
wood particle chips. LD-2 by  
request. ANSI 208.1.

Mohawk's Commercial Series 5-Ply doors are offered to provide the highest level of flexibility in the construction of commercial grade doors. Each door in this series can be customized to meet the requirements of any opening. Included in this series are not only solid core doors, but light commercial as well. With Hollow Core, Commercial Hollow Core, and traditional two- and four-door Bifold units, Mohawk is well positioned to fill every opening, taking the worry out of multi-sourcing. All door types can be factory finished by one mill ensuring uniformity throughout the building.

<b>Standard Features Include:</b>	<b>Optional Upgrade:</b>
WDMA "A" Grade Veneer Faces (High Performance composite crossbands)	WDMA "AA" Grade, AWI "A" Grade, and AWI "AA" Grade (High Performance composite crossbands)
Stiles: Mill Option Softwood WDMA Heavy Duty	Veneered Matching, Two Piece Matching Lumber Outer Edge, Solid Hardwood Lumber WDMA Extra Heavy Duty
Rails: Mill Option	Rails: Hardwood or Matching Lumber
Type II Glue Bond	Type I Glue Bond
Floating Core Assembly	Bonded and Sanded Solid Core
Limited Lifetime Warranty including reasonable allowances for re-finishing and re-hanging for one year only excluding Hollow Core and Bifolds.	



**FSC/No UF Particle Core**

LD-1 28-30lb. Produced from wood particle chips. LD-2 by request. ANSI 208.1.

**Stave Lumber Core**

Mill option fingerjointed or butt glued wood block pine, fir, or poplar. Available FSC by special request.

**Structural Composite Lumber**

Highly stable with greater screw holding than traditional particle core or Stave Lumber Core. Rails not required.

**NEW!**

**AgriFiber**

The ultimate in "green" materials. LD-1 produced from Rapidly Renewable wheat straw. LD-2 by request. Also available in 20 minute and 45 minute fire ratings.

**45 Minute Particle Core**

Available in Neutral as well as Positive Pressure, this core has been tested and slammed in accordance with WDMA TM testing procedures and **requires no blocking for surface applied hardware.**

**45, 60, 90 Minute Mineral Core**

Available in Neutral as well as Positive Pressure. Non-Asbestos material for ultimate fire performance. Blocking is required for non-thru-bolted hardware.



## 5 - PLY ARCHITECTURAL SERIES



**Standard Particle Core**  
LD-1 28-30lb. Produced from wood particle chips. LD-2 by request.  
ANSI 208.1.



**FSC/No UF Particle Core**  
LD-1 28-30lb. Produced from wood particle chips. LD-2 by request.  
ANSI 208.1.



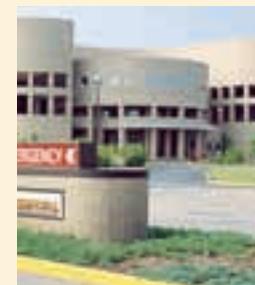
**Stave Lumber Core**  
Mill option fingerjointed or butt glued wood block pine, fir, or poplar.



**Structural Composite Lumber**  
Highly stable with greater screw holding than traditional particle core or Stave Lumber Core.  
Rails not required.

Mohawk's Architectural Series 5-Ply doors are the ultimate in construction, design, and performance. Every door in this series is constructed to include virtually all standard upgrades. All doors in this series are produced and tested to meet the WDMA Extra-Heavy Duty requirements. Each door has successfully slammed in excess of 1 million cycles without failure. For the most demanding projects, specify Mohawk's Architectural Series doors.

<b>Standard Features Include:</b>	<b>Optional Upgrade:</b>
WDMA "A" Grade Veneer Faces (High Performance composite crossbands)	WDMA "AA" Grade, AWI "A" Grade, and AWI "AA" Grade (High Performance composite crossbands)
Stiles: Veneered Matching Edges WDMA Extra Heavy Duty	Stiles: Two Piece Matching Lumber Outer Edge, or Solid Hardwood Lumber – by request. WDMA Extra Heavy Duty
Rails: SCL	Rails: Hardwood or Matching Lumber
Type I Glue Bond	N/A
Bonded and Sanded Assembly	N/A
Lifetime Warranty including reasonable allowances for re-finishing and re-hanging.	



**AgriFiber**

The ultimate in "green" materials. LD-1 produced from Rapidly Renewable wheat straw. LD-2 by request. Also available in 20 minute and 45 minute fire ratings.

**45 Minute Particle Core**

Available in Neutral as well as Positive Pressure, this core has been tested and slammed in accordance with WDMA TM testing procedures and **requires no blocking for surface applied hardware.**

**45, 60, 90 Minute Mineral Core**

Available in Neutral as well as Positive Pressure. Non-Asbestos material for ultimate fire performance. Blocking is required for non-thru-bolted hardware.





Mohawk's Green doors utilize the construction advantages of both Commercial and Architectural Series doors and incorporate certified FSC, Rapidly Renewable, and No Added Urea-formaldehyde components where applicable. Green doors (depending on the requirements) may be produced with either 2- or 3-ply skins to achieve the appropriate credits. All doors in this series are produced and tested to meet the WDMA Extra-Heavy Duty requirements. Each door has successfully slammed in excess of 1 million cycles without failure. For the ultimate in contributing to LEED credits, specify Mohawk Flush Doors.

Please consult your Mohawk sales associate for more details on how we can help you customize doors for other environmental programs.



#### Hollow Core

**MR 4.1 & 4.2** – Molded Hardboard Faces only  
**MR 5.1 & 5.2** – Yes

- Based on project location
- MR 6.0** – Yes, with Bamboo Faces
- MR 7.0** – Yes
  - 3-ply FSC Veneer or MDO Faces
  - Tempered Hardboard Faces
  - Rustic Faces
  - Narrow doors require FSC Stiles
- EQ 4.4** – Yes
  - No UF crossband with veneer, HPDL, or MDO Face
  - Tempered Hardboard Faces
  - Molded Hardboard Faces

(Wood or SCL rails only)



#### Commercial Hollow Core

**MR 4.1 & 4.2** – Molded Hardboard Faces only  
**MR 5.1 & 5.2** – Yes

- Based on project location
- MR 6.0** – Yes, with Bamboo Faces
- MR 7.0** – Yes
  - 3-ply FSC Veneer or MDO Faces
  - Tempered Hardboard Faces
  - Rustic Faces
  - Narrow doors require FSC Stiles
- EQ 4.4** – Yes
  - No UF crossband with veneer, HPDL, or MDO Face
  - Tempered Hardboard Faces
  - Molded Hardboard Faces

(Wood or SCL rails only)



#### Hollow Core Bifolds

**MR 4.1 & 4.2** – Molded Hardboard Faces only  
**MR 5.1 & 5.2** – Yes

- Based on project location
- MR 6.0** – Yes, with Bamboo Faces
- MR 7.0** – Yes
  - Requires FSC Stiles
  - 3-ply FSC Veneer or MDO Faces
  - Tempered Hardboard Faces
  - Rustic Faces

**EQ 4.4** – Yes
 

- No UF crossband with veneer, HPDL, or MDO Face
- Tempered Hardboard Faces
- Molded Hardboard Faces

(Wood or SCL rails only)

- For solid core bifold construction, consult factory



Courtesy of the US Green Building Council

We are proud that Mohawk products were chosen to be installed in the original US Green Building Council headquarters.



SUSTAINABLE  
FORESTRY  
INITIATIVE



SCS  
SCIENTIFIC CERTIFICATION SYSTEMS



**Standard Particle Core**

**MR 4.1 & 4.2** – Yes

- Wood PC is Pre-consumer Recycled Wood

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, with Bamboo Faces

**MR 7.0** – Not Available

**EQ 4.4** – Not Available

**Standard Lumber Core**

**MR 4.1 & 4.2** – No

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, with Bamboo Faces

**MR 7.0** – Not Available

**EQ 4.4** – Yes

- No UF crossband with veneer, HPDL, or MDO Faces
- Tempered Hardboard Faces

**FSC Stave Lumber Core**

**MR 4.1 & 4.2** – No

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, with Bamboo Faces

**MR 7.0** – Yes

- Any skin/face
- Narrow doors require FSC Stiles

**EQ 4.4** – Yes

- No UF crossband with veneer, HPDL, or MDO Faces
- Tempered Hardboard Faces

**Structural Composite Lumber**

**MR 4.1 & 4.2** – No

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, with Bamboo Faces

**MR 7.0** – Not Available

**EQ 4.4** – Yes

- No UF crossband with veneer, HPDL, or MDO Faces
- Tempered Hardboard Faces

**FSC/No UF Particle Core**

**MR 4.1 & 4.2** – Yes

- Wood PC is Pre-consumer Recycled Wood

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, with Bamboo Faces

**MR 7.0** – Yes

- 3-ply FSC Veneer or MDO Faces
- Tempered Hardboard and Molded Faces
- Rustic Faces
- Narrow doors require FSC Stiles

**EQ 4.4** – Yes

- No UF crossboard with veneer, HPDL, or MDO Face
- Tempered Hardboard Faces
- Molded Hardboard Faces

**AgriFiber**

**MR 4.1 & 4.2** – Yes

- AgriFiber core is 96% Pre-consumer Recycled Material

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, Agricore is 96% Rapidly Renewable. For additional credit specify Bamboo Faces.

- Agricore is 96% Post Industrial Recycled

**MR 7.0** – Yes, Agricore is FSC Neutral

- 3-ply FSC Veneer or MDO Faces
- Tempered Hardboard Faces
- Rustic Faces
- Narrow doors require FSC Stiles

**EQ 4.4** – Yes

- No UF crossband with veneer, HPDL, or MDO Face
- Tempered Hardboard Faces
- Molded Hardboard Faces

**45 Minute Particle Core**

**MR 4.1 & 4.2** – Yes

- Wood PC is Post Industrial Recycled Per SCS Certificate.

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, with Bamboo Faces

**MR 7.0** – Not Available

**EQ 4.4** – Not Available

**45, 60, 90 Minute Mineral Core**

**MR 4.1 & 4.2** – No

**MR 5.1 & 5.2** – Yes

- Based on project location

**MR 6.0** – Yes, with Bamboo Faces

**MR 7.0** – Not Available

**EQ 4.4** – Yes

- No UF crossband with veneer, HPDL, or MDO faces
- Tempered Hardboard Faces
- Molded Hardboard Faces (45 & 60 only)

**LD-2 by request.**  
Also available in 20 minute and 45 minute fire ratings.

## RESIDENTIAL MOLDED

## RESIDENTIAL MOLDED PANEL SERIES

Masonite Series door faces are designed with the environment in mind. 100% of their production of door skins is yielded from harvested timber including by-products such as chips from saw milling operations. Equally important is the structural benefits of their one-piece construction. Unlike true stile and rail doors, molded skins will not split, crack, or shrink; ensuring a long life of low maintenance.



Two Panel Arch Top Textured



Six Panel Textured



## PALAZZO SERIES | Bellagio® | Capri®

- Distinct raised moulding combined with unique, high-definition panel profiles
- Exceptionally smooth surface, ideal for painting and decorating
- Palazzo™ features Masonite's unique Engineered Component Construction. Several core reinforcements are strategically positioned throughout the door in the stiles, rails, and panels to maximize performance. Palazzo was designed to have the weight, feel, and richness of stile & rail wood doors, with all of the performance benefits of a composite wood product.
- Two architectural designs available in both 1-3/8" and 1-3/4" doors
- Also available with a 20-minute fire rating (1-3/4" doors only)
- United States Patent #6,588,162, other patents pending

	PASSAGE														BIFFOLDS					
All heights 6'8" unless otherwise noted.	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	2'0"	2'6"	3'0"	4'0"	5'0"	6'0"	
2P Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
2P Smooth 7'	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	X	N/A	N/A	N/A	N/A	N/A	N/A	
6P Textured	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
6P Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
6P Smooth 7'	N/A	N/A	N/A	N/A	X	N/A	X	X	X	X	X	X	X	X	X	X	X	X	X	
6P Smooth 8'	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	N/A	X	X	X	X	X	X	
2P Arch Top Textured	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
2P Arch Top Smooth	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
2P Arch Top Smooth 7'	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
2P Arch Top Smooth 8'	X	X	X	X	X	X	X	X	X	X	X	X	X	N/A	N/A	N/A	N/A	N/A	N/A	
BELLAGIO (2 Arched Panel)																				
Smooth 6' 8"	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
Smooth 7' 0"	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
Smooth 8' 0"	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
CAPRI (2 Square Panels)																				
Smooth 6' 8"	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
Smooth 7' 0"	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
Smooth 8' 0"	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	

Residential Series doors are not recommended in commercial applications. The panel configuration and stile/rail sizes will not accommodate commercial hardware.

## COMMERCIAL MOLDED



Commercial Six Panel

## COMMERCIAL MOLDED SERIES

Ideal for commercial applications, the six panel commercial smooth and two panel roman add warmth to any project. Utilized primarily in hotel, healthcare, and office buildings, this skin was specifically designed to accept hardware commonly seen on commercial projects. The smooth surface emulates the look of a true stile and rail door at a fraction of the price.



Two Panel Roman

	PASSAGE												BIFOLDS											
	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	3'4"	3'6"	2'0"	2'4"	3'0"	4'0"	5'0"	6'0"			
Commercial 6P Smooth 6' 8"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	X*	X	X	X*	X	X	X	N/A	N/A	N/A	N/A	N/A	N/A			
Commercial 6P Smooth 7'	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	X*	X	X	X*	X	X	X	N/A	N/A	N/A	N/A	N/A	N/A			
2P Roman Smooth 6' 8"	X	X	X	X	X	X	X	X	X	X	X	X	X	N/A	N/A	X	X	X	X	X	X			
2P Roman Smooth 7'	X	X	X	X	X	X	X	X	X	X	X	X	X	N/A	N/A	X	X	X	X	X	X			
2P Roman Smooth 8'	N/A	N/A	N/A	N/A	X	X	X	X	X	X	X	X	X	N/A	N/A	X	X	X	X	X	X			
2P Roman Smooth 6' 8" BF	N/A	N/A	N/A	N/A	N/A	N/A	N/A	X	N/A	N/A	X	N/A	N/A	X	N/A	N/A	X	X	X	X	X	X		
2P Roman Smooth 7' BF	N/A	N/A	N/A	N/A	N/A	N/A	N/A	X	N/A	N/A	X	N/A	N/A	X	N/A	N/A	X	X	X	X	X	X		

\* Cut from a skin 2" wider

- Molded doors are available in the following core types and fire ratings: Hollow Core, Particle Core, AgriFiber Core, 20 Minute Particle Core, 45 and 60 Minute Mineral Core.

## PORTRAIT COLLECTION



**Beauty and artistry don't just hang in museums. Mohawk is proud to call our Portrait Collection a true work of art.**

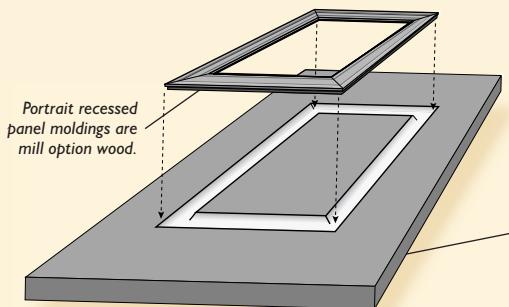
- Available in virtually any panel configuration including arched and curved molding designs. Special consideration should be made in panel design to accommodate required hardware.
- Superior stability; less prone to warpage.
- Panel cracking commonly seen in true stile and rail doors is eliminated.
- Finish conforms to AWI 8th Edition Opaque finishes only.
- Available in Mohawk's standard white paint finish. Special colors by request.
- Standard lead-time is approximately 8 weeks.
- Available in various fire ratings not to exceed 45 minutes.
- Available in 1/8" Tempered Hardboard, 5-Ply Paint Grade Birch, or 5-Ply Medium Density Overlay.
- 5-Ply Commercial Series construction.
- No nails.

Portrait doors are produced with 1/8" Tempered Hardboard or WDMA "A" grade face veneers and solid lumber moldings.

### The makings of a Portrait

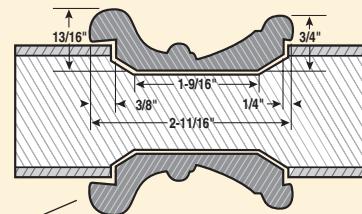
The Mohawk Portrait Collection combines the aesthetic beauty of stile and rail doors with the structural integrity of true 5-Ply Paint Grade or Tempered Hardboard flush doors. Each door is produced in accordance with WDMA and/or AWI Quality Standards. Standard features include:

- 2-Ply Paint Grade Commercial Door Skin Assembly or Tempered Hardboard
- Mill option softwood stiles standard; hardwood stiles by request
- Type II glue bond
- Limited Lifetime Warranty
- AWI 1500 UV Finishes – Opaque only

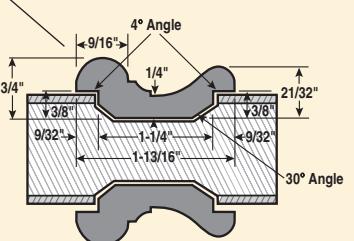


One piece core construction eliminates the chance of panel cracking or shrinking. Flush door components utilize a fraction of natural resources as compared to true stile and rail doors.

A



B



Images not to scale



**Mohawk's Masterpiece Series is just that, a stunning work of art.**

- Available in virtually any panel configuration including arched and curved molding designs. Special consideration should be made in panel design to accommodate required hardware.
- Superior stability; less prone to warpage.
- Panel cracking commonly seen in true stile and rail doors is eliminated.
- Finish conforms to AWI 8th Edition Acrylated UV Curable Epoxy.
- Available in Mohawk's standard stain finishes. Special colors by request.
- Standard lead-time is approximately 8 weeks.
- Available in various fire ratings not to exceed 45 minutes.
- 5-Ply Architectural Series construction.
- No nails.

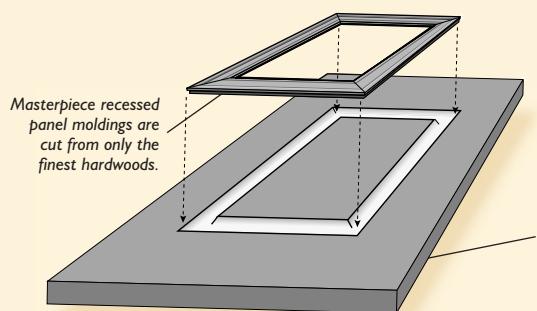
Masterpiece doors are produced with WDMA "A" Grade face veneers and solid lumber moldings. Special considerations should be given to the natural color variations and finish appearance of these two components on the surface of the door. Closed grained hardwoods and light colored finishes will intensify this color variation.

### The makings of a Masterpiece

With a Mohawk Masterpiece, customers get not only the stile and rail artistry but also the 5-Ply flush door integrity. Each door is produced in accordance with WDMA and/or AWI Quality Standards.

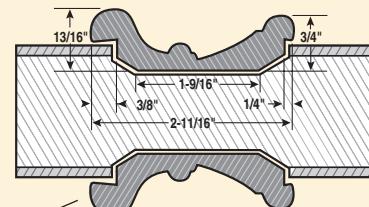
Standard features include:

- 2-Ply Architectural Door Skin Assembly
- Matching Hardwood veneer edgebands
- Type I glue bond
- Lifetime Warranty
- AWI 1500 UV Finishes



One piece core construction eliminates the chance of panel cracking or shrinking. Flush door components utilize a fraction of natural resources as compared to true stile and rail doors.

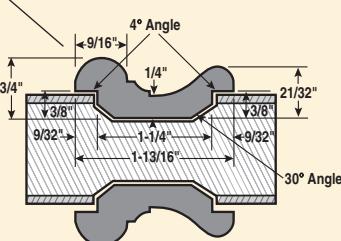
A



Tapered core cut-outs improve structural and fire performance as compared to squared or rectangular routing.

Panels are factory mitered and glued eliminating unsightly nail holes and putty fills.

B



Images not to scale

## APPLIED MOLDING



Plain Sliced Cherry/Red



Plain Sliced Maple/Clear



Quarter Sliced African Mahogany/Dark Brown



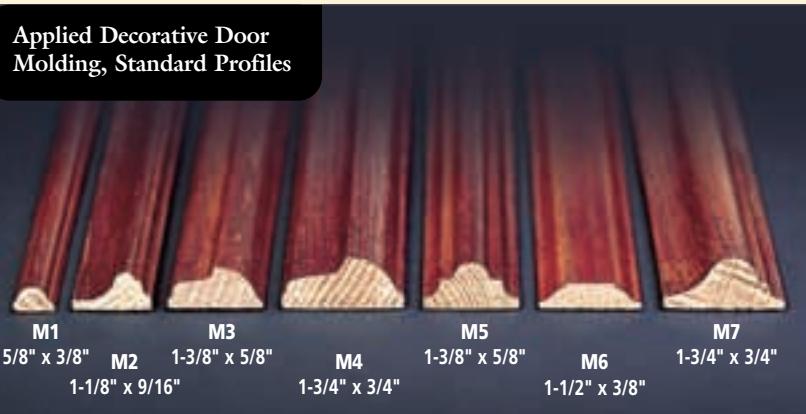
Rotary Birch/Mahogany

This program gives design professionals outstanding creative flexibility and the opportunity to enhance the beauty of the opening by adding decorative molding. This stile and rail likeness takes the flush door to the level of fine millwork at a fraction of the cost of true stile and rail doors.

We offer seven standard molding profiles and four standard surface applied configurations (MP2, MP3, MP4, and MP6—see photos above). Your design options do not stop here as we have the capabilities to custom-design your choice of molding profiles and/or panel layouts.

Prefinished doors are polywrapped to protect them against the job-site environment.

## Applied Decorative Door Molding, Standard Profiles



*Our standard wood species is basswood; all other species by special request. Our standard plant-on configurations have 6" stiles, 6" top rail, and 10" bottom rail prior to prefitting. These moldings are attached without metal fasteners.*

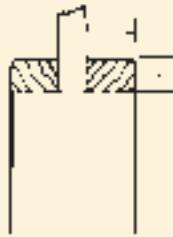
*Decorative moldings may be applied to fire doors with the following restrictions: Standard or custom profiles, maximum width 2-1/2", maximum height 3/4".*

*Custom designs must be a minimum of 4" from edge of door or lite. Maximum area of molding not to exceed 22% of the area of the door.*

*Example: 3/0 x 7/0 door with 1-1/2" molding, maximum usage is 443-1/2". Note that all of our standard profiles qualify for fire door applications.*

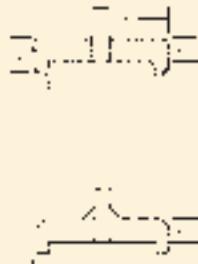
## LITES / LOUVERS

### Mohawk Lites



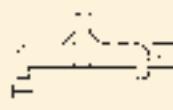
#### Wood Flush Molding Profile

Hardwood Flush Molding for 1/8" or 1/4" glass can be ordered for any size cutout, glazed or open. Mitered corners. If doors are ordered open, molding is permanently attached to one side, on the other side molding is tacked for easy removal. Door cutout is 1/8" over glass dimension. Available for 1-3/8" and 1-3/4" doors.



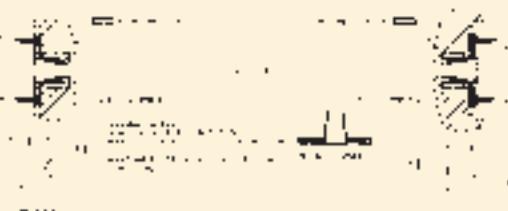
#### Wood Lip Molding Profile

Hardwood Lip Molding for 1/8" or 1/4" glass can be ordered for any size cutout, glazed or open. Mitered corners. If doors are ordered open, molding is permanently attached to one side, on the other side molding is tacked for easy removal. Door cutout is 1/8" over glass dimension. Available for 1-3/8" and 1-3/4" doors.



#### Wood Lite Insert

Hardwood Lite Inserts are supplied with #6 1-1/2" Phillips head brass-plated, self-tapping steel screws. Door cutout is 1" over glass size in height and width. 1/8", 1/4", or 1/2" insulated glass available. All glazing material is safety glass and meets CFSC standard 16 CFR1201 and ANSI 2-97-1-1975.



### Response Lite Kit

#### Fire Rated Wood Bead Offering

##### Visible Glass

Add 1-5/16" for glass size.

Add 1-1/2" for cut out size in door.

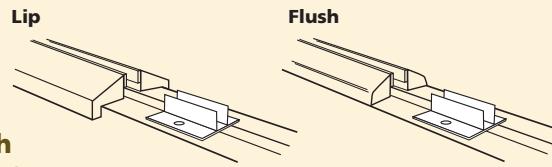
Available for 3/16", 1/4", or 5/16" glass only.

No Veneer - All Solid Lumber

No visible nail holes

No glazing compounds required

For more details, including size limitations, please see our Technical Bulletin, Volume 8, Number T-25.



### 20-Minute Lip or Flush Wood Vision Frame

Solid wood, available in most wood species. This system has been tested and accepted by Warnock Hersey and meets the conditions of acceptance for ASTM E-152 and NFPA 252. Maximum size 24" x 54" with listed 1/4" glass. Should be factory-installed.

#### Installation Instructions

Prior to glass installation, position metal clips on all edges of glass, starting at a maximum of 6" from corners and at 12" maximum on center with a minimum of two clips per side. Position brass label on bottom edge of glass and center.

Set the 1/4" approved glass, with the clips applied, in door cutout and nail clips into place

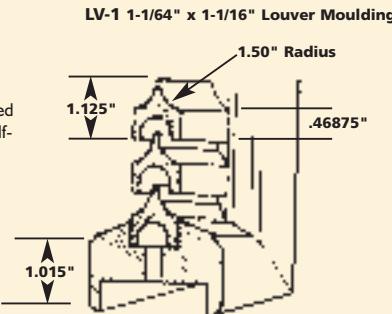
using one 1-1/4" common-headed nail on each side of clip.

Place 1/16" Tremco glazing tape to the edge of the pre-mitered wood molding.

Set wood molding into place and nail using 1-1/2" finishing nails at 8" on center with a minimum of two nails per piece.

### Wood Louver Chevron Design

Hardwood louver with approximately 25% free air (of opening size) assembled with Phillips #6-1-1/2" brass-plated, self-tapping screws. All sizes available.



• Flat Slat Louver available upon request.

### Model 110 Low Profile Fire Door Light Frame

For standard 1 3/4" door and 1/4" glass and some other applications



#### Order information:

Order size = Inside dimension of frame, (W + H)  
Cutout size = Order size + 1 1/2"  
Glass size = Order size + 3/4"

#### Material:

- 18 ga. CRS frame standard

#### Finish:

Beige polyester powder coating.

- Extremely durable
- Visually appealing

#### Options:

- Wood veneer wrapped in various species to match door.

#### Product Range:

- Low Profile feature available for 1" to 2 3/4" thick doors.
- Maximum Glass packet width Low Profile feature is 5/8" less than door thickness.

#### Mounting Holes:

- 11" length or less, one hole centered
- Over 11", three inches maximum from corners. 11 5/16" maximum centers.



#### Low Profile:

- Provides less interference for exit hardware.

#### No Sharp Corners

- 5/32" radius

#### Narrow Face Frame:

- Better proportioned
- Visually appealing
- Suitable for wood, metal, or mineral core doors.

**UL & WHI LISTED**  
Meets UL108 requirements for NEGATIVE PRESSURE and UL10C & UBC 7-2(1997) for POSITIVE PRESSURE. Refer to AMS Listing Specifications. Fire tested WITHOUT glazing compound, tape, or intumescent.

Patent Pending



**ALL METAL STAMPING, INC.**  
Phone (715) 223-6324 • Fax (715) 223-3352  
www.allmetalstamping.com

## LEAD LINED



## MOHAWK LEAD LINED DOOR |

**Application:** Radiation and x-ray shielding

**Maximum Size:** Non-Rated: 4/0 x 8/0, 1 3/4" thickness only  
20 Minute: 4/0 x 8/0 Single Max, 8/0 x 8/0 Pairs Maximum

**Face:** Veneer, MDO, Tempered Hardboard, Rustic Hardboard, or Plastic Laminate

**Lead Thickness:** 1/16" or 1/8". Half the lead is applied to each side to balance construction and minimize the amount of hardware shielding required.

**Available Cores:** Particle Core (LD-1 Standard – LD-2 is optional), Wood Stave, and SCL (Structural Composite Lumber).

**Fire Approvals:** 20, 45 and 60 minute neutral and positive pressure.

**Adhesive:** Type I only.

**Stiles:** Non-Rated 1 3/8" – solid, two piece, or veneered securely bonded to the core. 20 Min Double 1 5/32" Basswood securely bonded to the core.

**Rails:** Non-Rated 1 1/8" wood securely bonded to the core. 20 Min 5" SCL securely bonded to the core.

**Lites:** Sizes by specification within warranty range. Glass must be leaded glass and lite kits must have correct shielding.

**Prefinish:** Both paint and stain available.

**Machining:** Non Rated Complete factory machining available. 20 Min Pairs Hinges or Pivots, Cylinder Locks, Mortise Locks, Cylinder Deadbolt 5" above cylinder lock, Strike, and Leadlined astragal.

**Guarantee:** Limited Lifetime Warranty.

\*Alloy lead to meet ASTM B749, available by special request.



## ACOUSTICAL



Values shown are based on third party test results and in accordance with the following test methods:

**ASTM E90** - "Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss in Building Partitions." This test determines the sound filtering value of a panel in the fixed/static position.

**ASTM E1408** - "Standard Test Method for Laboratory Measurement of the Sound Transmission Loss of Door Panels and Door Systems." This test determines the sound filtering value of an operating door with an appropriate seal system. If the tested seal system is not appropriate, it is important to consult with the gasket manufacturers for other operating values when used in conjunction with the fixed test value of the door.

For years Mohawk has been a leading manufacturer of acoustical doors. We offer a wide variety of STC ratings with several core assemblies ranging from standard core materials, to multi-ply cores, rubber mat, and lead sheeting for improved values. All Mohawk tests have been conducted by third party testing agencies utilizing various gasket manufacturers. Test reports are available upon request. Listed below are established fixed and operating values for various Mohawk assemblies. All doors shown are for single swing openings and communicating door applications. All doors have a maximum size of 4/0 x 8/0.

<b>Mohawk Standard Construction Doors</b>	<b>ASTM E90</b>
Particle Core and 20 minute (Neutral Pressure and Positive Pressure) 1 1/4"	34
Mineral Core 60 and 90 Minute (Neutral and Positive Pressure) 1 1/4"	35
<b>Mohawk Special Acoustical Core Doors</b>	<b>ASTM E90</b>
Acoustical Non-Rated 1 1/4"	41
Acoustical Non-Rated with Lead Line 1 1/4"	42
<b>Mohawk High Performance Acoustical Core Doors</b>	<b>ASTM E1408</b>
20 Minute High Performance (Neutral Pressure) 1 1/4" (with Pemko S88 or approved equal)	43
Non-Rated High Performance 1 1/4" (with Pemko S88 or approved equal)	45
<b>Mohawk Communicating Doors</b>	<b>ASTM E1408</b>
(1) STC 41 Non-Rated with (1) STC 34 20 minute combination (Both Doors: DHSI Cush 'N' Seal head and jamb, Cap Sweep, no corner plugs, and Smooth Saddles)	43
(1) STC 41 Non-Rated with (1) STC 35 90 minute combination (Both Doors: DHSI Cush 'N' Seal head and jamb, Cap Sweep, no corner plugs, and Smooth Saddles)	43
(1) STC 41 Non-Rated with (1) STC 41 Non-Rated combination (Both Doors: DHSI Cush 'N' Seal head and jamb, Cap Sweep on one door & SSDB3-3 on the other, no corner plugs, and Smooth Saddles)	44
(1) STC 41 Non-Rated with (1) STC 41 20 minute combination (Both Doors: DHSI Cush 'N' Seal head and jamb, Cap Sweep, no corner plugs, and Smooth Saddles)	44

Mohawk does not supply seals and saddles with our doors. For ASTM E90 values shown above, please consult with your approved gasket manufacturer for operating values when used in conjunction with fixed valued doors. We recognize the needs of the opening must also insure that the design professional and/or AHC has the maximum flexibility to select the seal system that meets the demands of the opening which include ADA compliance, smoke and draft control, and general seal integrity. Acoustical doors were not tested with lite kits.



## MIRRORED DOOR



## Mirrored Doors. Mohawk Style.

- Mirrors are available with surface applied molding or recessed in the door and secured with flush molding.
- Standard Mirror 1/8.
- Rated as WDMA Extra Heavy Duty. Doors have slammed in excess of 1 million cycles without failure.
- Available in a wide variety of veneer, laminate, or hardboard faces.
- Available factory primed, painted, or stained.
- 5-year standard factory warranty.

## The makings of a Mirrored Door

**MAXIMUM DOOR SIZES:** 4/0 x 8/0 and 8/0 x 8/0 pairs.

**FACES:** Available in a wide variety of veneer, laminate and hardboard.

**CONSTRUCTION:** WDMA Extra Heavy Duty.

**CORE:** LD2 particle core. Other cores by request.

**EDGES:** Softwood standard. Matching edges by request.

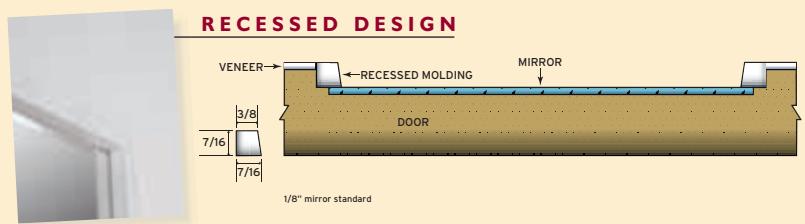
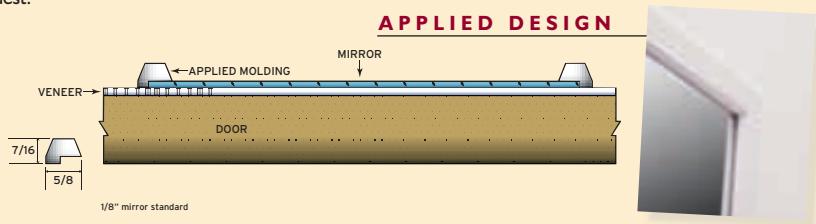
**ADHESIVE:** Type II Adhesive. Type I glue available by request.

**FINISHES:** WDMA TR-6 and OP-6. AWI 500 premium acrylated UV curable epoxy.

**WARRANTY:** 5 year Standard.

**APPLICATIONS:** Light commercial and residential openings for bathrooms, closets, and other low traffic areas.

Available in various LEED credits - consult factory for more details and options.



## AWI CERTIFICATION

### The “Quality Certification Program” by AWI

The Architectural Woodwork Institute's Quality Standards Illustrated, now in its 8th edition, is a standard reference manual among most design professionals. Since 1961, AWI has been the standards authority for architectural woodwork and has substantially contributed to the satisfaction of building owners.

Unfortunately, inconsistent compliance with these standards has on some projects resulted in missed expectations and conflicts with contractors and owners, resulting in the rejection of unacceptable work.

In keeping with its national reputation for excellence, AWI offers the design professional a means to identify certified providers of architectural woodwork and an on-site verification that woodwork, including doors, is in compliance with the standards.

Known simply as “QCP,” the program allows designers and specifiers to include a total quality management mechanism for woodwork in project documents. We trust that in learning more about the AWI Quality Certification Program our readers will be assisted in providing their clients with superior design and construction services. See the 8th edition for complete program details.

In one architect's words,

*“Our firm has noticed a decline in knowledge, professionalism, and quality in finish work and in construction work in general. This is why we are happy to see AWI undertake the Quality Certification Program.”*

Mohawk is certified as a supplier of architectural doors for the QCP program. We were tested, inspected, and investigated and scored high to qualify for the privilege to be certified at the Premium Grade Level. This process will continue on every project where the QCP is specified to be sure we continue to deserve the privilege.

**QCP BENEFITS TO ARCHITECTS & DESIGNERS** - Project designers, specifiers, and managers know that it's the details that make the difference between “good” and “great” projects. Any major component of the work done poorly becomes noticeable and can be the source of conflict or the cause of a lost client. Clear, concise, and accurate specifications are critical to the completion of every architectural woodwork project. At Mohawk, we are happy to review your door specification when you use this program to be sure there are no conflicts or potential misunderstandings.

The major benefit of the QCP is that it can actually assist in preventing noncompliant work being delivered and installed on an owner's jobsite. The QCP qualification process and representative network help to verify that the AWI Quality Standards will be followed during the architectural woodwork fabrication, finishing, and installation process.

**BENEFITS TO OWNERS** - Every building owner or owner's representative has many decisions to make and priorities to consider. Putting together a winning team and matching budget limitations with functional and aesthetic goals are high on the list. Owners also want, and deserve, to get what they pay for.

**BENEFITS TO CONTRACTORS** - It is a means to help pre-qualify prospective woodwork suppliers - an especially important concern as bidders reach out for large projects. By qualifying the abilities of woodworkers the QCP helps to assure that your bidders have a clear understanding of project requirements thereby reducing problems due to bidding errors.



### Specifying The “Quality Certification Program”



AWI maintains records on each project that is Quality Certified and verifies the Qualifications of the woodworker who is awarded the work. Each QCP project is assigned a project number by AWI and requires Mohawk to pledge to perform to the Quality Standards. Mohawk is subject to both product and factory review and audit by QCP representatives.

Require your successful contractor to contact AWI (800-449-8811) and receive a QCP project number. Better still, architects and designers may call AWI to register a project and include the QCP number in project specifications. AWI membership is not a condition of participation in the program. The cost for certifying a project is a nominal fee paid by the certified woodworker at the time project labels are provided by AWI.

Include the language shown below in the Quality Assurance section of your project documents, then look for the QCP label on woodwork installed on the project.

#### Under Architectural Door Manufacturers:

Insert: Mohawk Flush Doors

#### Under the Quality Standard Section:

Insert: Comply with AWI's “Architectural Woodwork Quality Standards” for grades of interior architectural doors and woodwork, construction, finishes, and other requirements.

- 1.) Provide AWI Quality Certification Program [labels] [certificate] indicating that woodwork complies with requirements of grades specified.
  - a) This project has been registered as AWI/QCP project number \_\_\_\_\_, OR
  - a) The Contractor, upon award of the work, shall register the work under this section with the AWI Quality Certification Program. (800-449-8811).

Sample AWI/QCP Specification Language - Reference provided by MasterSpec. MasterSpec is a product of The American Institute of Architects (AIA).

- Add Third Party Assurance to Your Specification
- Register with AWI's QCP Program
- Require Mohawk AWI Quality Doors on Your Next Project

## PREMIUM 2000 PREFINISH COLLECTION

## Birch



Clear



Teak



Red



Brown



Dark Brown



Walnut



Mahogany

## Oak



Clear



Teak



Red



Brown



Dark Brown



Walnut



Mahogany

## Cherry



Clear



Teak



Red



Brown



Mahogany



## Mohawk 13-Step Veneer Finishing Process

Mohawk's standard sheen is AWI 1500 "satin." Other glosses available by special request.

Mohawk's standard finish should not be exposed to direct sunlight. UV rays may cause the finish to fade.

<b>step 1</b> Raw pre-sanded door skin.	<b>step 2</b> Door skin is sanded again on our line with a "Timesaver Sander."	<b>step 3</b> One coat of stain is applied with a direct roller coat system.	<b>step 4</b> Stain is brushed and blended for uniform coverage.	<b>step 5</b> Skin is prepared with three brush sanders to smooth the grain for sealing coats.	<b>step 6</b> A UV wash coat is applied to fortify the grain.
<b>step 7</b> UV lamps cure the material.	<b>step 8</b> Three brush sanders prepare the skin for UV sealers.	<b>step 9</b> Three coats of UV sealers are applied for maximum protection and to elevate the clarity of the wood grain.	<b>step 10</b> UV lamps cure the material.	<b>step 11</b> Three brush sanders prepare the skin for topcoat material.	<b>step 12</b> Two coats of UV topcoats are applied to protect the stain and set the gloss.
<b>step 13</b> Skins are passed through UV ovens to cure the finish.					



*These color swatches show natural grain variation that exists in all wood species. Grain pattern and density will alter the finished appearance from door to door. Before a final selection is made, please request actual veneer samples, which will better illustrate this effect.*

### White Maple



Clear



Teak



Red



Brown



Mahogany

### African Mahogany



Clear



Brown



Red



Mahogany

### Rustic



Golden Oak



Lite Oak



Oak



Walnut  
(by special request)

### Rustic Classic



Classic Mahogany



Classic Autumn Oak



Classic Gray  
(by special request)

### Veneer Color Variation

It is important to note that wood is a natural product and subject to a wide variety of anomalies. The finish from one sample to the next can vary based on the specified grade, cut, veneer match, and species selection. If your expectations demand uniformity we suggest you obtain samples and pricing of "Select" materials. Mohawk (upon request) can supply doors that are specially graded for uniform color and grain pattern.

### Rustic

This is one of the least expensive and most durable prefinished doors in the industry. Our Rustic hardboard skins are deeply embossed and finished in our factory to emulate the rich, inherent beauty of true walnut and oak veneers. These doors will add to the luxury of any motif at a fraction of real wood veneers. Our nine coat process ensures an extremely durable door, suitable for high traffic areas.

### Enamel Paint Finish

Mohawk's standard paint procedures include nine coats of finishing materials. We offer one standard white color, but we can confidently match any color of choice. Factory finish on Tempered Hardboard is highly recommended. This door rivals plastic laminate doors at a fraction of the cost.

### Barber Poling

The "barber pole" effect in wood veneer was named due to the fact that finished book matched veneer has a series of "stripes" across the face that resembles a barber's pole (light, dark, light, dark). This effect can be seen in varying degrees in both factory as well as field finished doors. This is a natural anomaly reflective in the process of matching face panels. Mohawk makes every effort to minimize this effect, but cannot warrant the absence of it, or the degree to which it is apparent.

Barber poling occurs as a result of "tight" and "loose" faces, which are assembled in alternately adjacent pieces of book matched panels within the door veneer. Each panel may accept stain differently and result in a noticeable color variation. Light will refract off of the faces differently, which can accentuate this effect.

Barber poling is more evident in some hardwoods than others, but it is important to note that Industry Standards do not consider this a defect. Mohawk makes every effort to prepare the doorskins before staining with washcoats and multiple head sanding machines to help minimize this effect.

### Packaging

- Poly-wrap for each door is standard with factory finish.
- Poly-wrap is available for non-finished and primed doors by request.
- Pallets are stretch-wrapped with corner protectors.
- Door cleats available by special request.

## ENAMEL

White

## INSTALLATION INSTRUCTIONS

### Recommendations on how to store, handle, finish, and install doors.

#### STORING

- Store flat on level surface in a clean, dry, well-ventilated area protected from sunlight.
- Some species are sensitive to light and must be covered.
- Doors should not be subjected to extremes of heat and/or humidity conditions. Relative humidity should not be less than 25% or more than 55%.
- Store doors in closed-in buildings with operational HVAC systems.
- Cover doors to keep clean, but allow air circulation.
- Seal at earliest possible moment. Edge sealing is particularly important.
- Lift or carry doors. Do not drag one door against another.
- Handle doors with clean hands or clean gloves. Do not walk on or place other materials on top of stacked doors.

#### FIELD FINISHING

- Just prior to staining, sealing, and finishing, doors must be completely block-sanded in a horizontal position by the finisher with not less than 150-grit sandpaper, to remove all handling marks and raised grain.
- If possible, test surface for compatibility with finish.
- Top, bottom, opening, and hardware recess edges must be sealed after fitting with at least two (2) coats of oil-based paint, varnish, or lacquer.
- Water-based stains, paint, or latex primers should be avoided whenever possible because they raise the grain, may cause veneer splits, and have a tendency to highlight veneer joints.
- Do not use steel wool on oak-veneered or fire-rated doors.
- A wash coat (thin sealer) should be applied prior to the use of a dark stain to avoid a splotchy appearance and/or sharp contrast in color.
- High humidity conditions will adversely affect the finish appearance.
- Manufacturers' warranties do not cover the appearance of field-applied finishes.

#### INSTALLATION

- Allow doors to become acclimated to finished building heat and humidity before fitting and hanging.
- Utility or strength of doors must not be impaired by fitting to the opening, applying hardware, plantons, louvers, or other detailing.
- In fitting for width, trim equally from both sides, allowing 1/8" clearance at top and each side.
- In fitting for height, do not trim top edge on labeled doors, and on non-rated doors do not trim top and bottom edge more than 3/4" unless accommodated by additional blocking.
- Threaded-to-the-head wood screws are preferable for fastening all hardware on non-rated doors and required on all rated doors. Pilot holes must be drilled for all screws to avoid splitting.
- Use two (2) hinges or pivots for doors up to 60" in height, three (3) hinges for doors up to 90" in height, and an additional hinge for every additional 30" of door height or portion thereof.

See also *Fire Door Requirements*.

#### DIMENSIONAL TOLERANCES

- Doors not prefit—width  $\pm 1/16"$ , height  $\pm 1/16"$ , thickness  $\pm 1/16"$ .
- Doors machined for hardware—width  $\pm 1/32"$ , height  $\pm 1/16"$ , thickness  $\pm 1/16"$ , hardware location  $\pm 1/32"$ , locks and hinges  $\pm 1/32"$ .
- Squareness tolerances—Diagonal measurement difference must not exceed 1/8".
- Stile, rail, and core show-through (telegraphing) will not be considered a defect unless the face of the door varies from the true plane in excess of 1/100" in any three-inch (3") span.
- Warp tolerance—The warp for any nominal 1-3/4" thick or thicker door shall not be more than 1/4" in any 3'6" (3/6) wide by 7'0" (7/0) high section of the door. The measuring section will be reduced to the actual width and/or height of the door if the actual width and/or height is less than 3'6" (3/6) wide by 7'0" (7/0) high. Doors may take up to 1 year to acclimate to the building temperature and humidity.
- The warp for any nominal 1-3/8" thick door that is 3'0" (3/0) wide by 7'0" (7/0) high or smaller, shall not be more than 1/4".

#### FIRE DOOR REQUIREMENTS

- **GENERAL**—Install doors as required by the most recent version of NFPA 80. All 20, 45, 60, and 90-minute rated doors may be hung with either half surface or full mortise hinges. Core reinforcements can be specified to permit hardware to be surface-mounted with screws. Labels shall not be removed from fire-rated doors.
- **20, 45, 60, and 90 minute rated doors**—Preparation of fire door assemblies must be done under label service in accordance with the manufacturer's service procedure.
- It is absolutely necessary to predrill pilot screw holes when mounting hardware. When installing butt hinges use #12 x 1-1/4" threaded-to-the-head steel screws with constant diameter wood threads. Drill 5/32" diameter pilot holes for #12 screws. Failure to drill correct size pilot holes could result in stile splitting and void the warranty of the door.

- **Do not use Mohawk doors in exterior applications.**

- **Doors exposed to direct sunlight will fade.**

*Failure to comply with any of the above guidelines will void any warranty claims made for product performance by the manufacturer.*

## WARRANTIES

### 5-Ply Architectural Standard Lifetime Warranty

- 1.) All Lifetime Warranties apply to solid core doors for interior use. In addition, **MOHAWK FLUSH DOORS** will pay a fair and reasonable negotiated price for re-hanging and re-finishing the replacement door, not to exceed the original purchase price of the doors. Mohawk will not entertain backcharges for work done in the event the defect was apparent prior to installation.
- 2.) Doors are warranted to be of good workmanship and material, free from defects which render them unserviceable or unfit.
- 3.) Following inspection by an authorized representative of **MOHAWK FLUSH DOORS**, any defective doors will either be repaired or replaced as originally furnished, or we will refund the original sales price for the defective door at the option of **MOHAWK FLUSH DOORS**.
- 4.) This warranty applies only if the doors are properly handled, protected, sealed, and installed according to the recommendations of the Window and Door Manufacturers Association Standard Door Warranty.
- 5.) This warranty applies to the original owner and cannot be transferred.
- 6.) **Doors are not warranted for exterior use.**
- 7.) **To prevent fading, do not expose doors to direct sunlight.**
- 8.) **Mohawk does not warrant the appearance of field finished doors.**
- 9.) **Mohawk does not warrant doors that are exposed to uneven temperatures or humidity on opposing sides of the doors.**

### 5-Ply Commercial Series Standard Limited Lifetime Warranty

- 1.) All Lifetime Warranties apply to solid core doors for interior use. In addition, **MOHAWK FLUSH DOORS** will pay a fair and reasonable negotiated price for re-hanging and re-finishing the replacement door, not to exceed the original purchase price of the doors, within 12 months of invoice date. Mohawk will not entertain backcharges for work done in the event the defect was apparent prior to installation.
- 2.) Doors are warranted to be of good workmanship and material, free from defects which render them unserviceable or unfit.
- 3.) Following inspection by an authorized representative of **MOHAWK FLUSH DOORS**, any defective doors will either be repaired or replaced as originally furnished, or we will refund the original sales price for the defective door at the option of **MOHAWK FLUSH DOORS**.
- 4.) This warranty applies only if the doors are properly handled, protected, sealed, and installed according to the recommendations of the Window and Door Manufacturers Association Standard Door Warranty.
- 5.) This warranty applies to the original owner and cannot be transferred.
- 6.) **Doors are not warranted for exterior use.**
- 7.) **To prevent fading, do not expose doors to direct sunlight.**
- 8.) **Mohawk does not warrant the appearance of field finished doors.**
- 9.) **Mohawk does not warrant doors that are exposed to uneven temperatures or humidity on opposing sides of the doors.**

### Standard Commercial Series Hollow Core and Bifolds Warranty

- 1.) Standard 1-year Warranties apply to all hollow core swinging doors and bifolds regardless of the core type for interior use. In addition, **MOHAWK FLUSH DOORS** will pay a fair and reasonable negotiated price for re-hanging and re-finishing the replacement door, not to exceed the original purchase price of the doors, within 12 months of invoice date. Mohawk will not entertain backcharges for work done in the event the defect was apparent prior to installation.
- 2.) Doors are warranted to be of good workmanship and material, free from defects which render them unserviceable or unfit.
- 3.) Following inspection by an authorized representative of **MOHAWK FLUSH DOORS**, any defective doors will either be repaired or replaced as originally furnished, or we will refund the original sales price for the defective door at the option of **MOHAWK FLUSH DOORS**.
- 4.) This warranty applies only if the doors are properly handled, protected, sealed, and installed according to the recommendations of the Window and Door Manufacturers Association Standard Door Warranty.
- 5.) This warranty applies to the original owner and cannot be transferred.
- 6.) **Doors are not warranted for exterior use.**
- 7.) **To prevent fading, do not expose doors to direct sunlight.**
- 8.) **Mohawk does not warrant the appearance of field finished doors.**
- 9.) **Mohawk does not warrant doors that are exposed to uneven temperatures or humidity on opposing sides of the doors.**

- *Warranty bullets shown above are highlights of Mohawk's detailed and actual warranties. To obtain complete warranty information, please contact the factory directly or visit us at [www.mohawkdoors.com](http://www.mohawkdoors.com)*

## MOHAWK LOCATIONS

Mohawk's mill and warehouse facility consist of a 250,000-square-foot manufacturing facility located in Northumberland, Pennsylvania and a warehouse in Tucker, Georgia. These locations serve all 50 states, Puerto Rico, Mexico, and Canada. Our mill is equipped with the most modern equipment, architectural manufacturing techniques, and the highest grade of component materials available to our national and international customer base. Our quick-ship warehouse supports customer's immediate door requirements, inventorying a full line of flush doors and housing complete machining capabilities. Inventoried items are guaranteed to ship within 2 to 5 days from our warehouse.



Mohawk Eastern Mill  
Northumberland, PA



Atlanta Warehouse  
Tucker, GA

Mohawk is proud to support the following organizations:



Dealer Imprint:



[www.mohawkdoors.com](http://www.mohawkdoors.com)

**EASTERN MILL:**  
980 Point Township Drive  
U.S. Route 11  
Northumberland, PA 17857  
Phone: 570-473-3557  
Fax: 570-473-3737  
888-676-6429

**ATLANTA WAREHOUSE:**  
4713 Hammermill Road  
Tucker, GA 30084  
Phone: 770-493-8811  
800-445-8899  
Fax: 770-491-1653  
800-221-5080